SERVICE BULLETIN

CFM Metal-Fax Ltd., Unit 2D, Eastlands Ind. Est.,

Leiston,

IP16 4LL

Suffolk. Tel. (0728) 832353/833076 NO.

DATE 11.6.90

CFM METAL-FAX LTD CONSIDERS

COMPLIANCE -

Recommended

(delete which is not applicable)

SUBJECT SUPPORT FOR FRONT HANGER BRACKET.

MODELS AFFECTED

SHADOW SERIES B, B-D, C, C-D, STREAK SHADOW SERIES S-A1, S-A

SERIAL NOS. AFFECTED

ALL SERIAL NUMBERS

COMPLIANCE TIME

NEXT 10 HOUR SERVICE

PURPOSE

TO GIVE SUPPORT TO PLY 'D' SKIN PANELLING BETWEEN HANGER TUBE BRACKETS (FRONT).

INSTRUCTIONS

FIT PLYWOOD PART No. W239 AS A PUSH-FIT BETWEEN HANGER TUBE BRACKETS (PART No. F153). REMOVE AND BOND BACK IN PLACE WITH ARALDITE QUICK-SET EPOXY. (IT IS NOT NECESSARY TO REMOVE PAINT FROM 'D' SKIN BEFORE BONDING, IF THE FIT IS TIGHT).

MATERIAL REQUIRED

W239 - PAD, ARALDITE - QUICK-SET 5 MIN EPOXY.

AVAILABILITY OF PARTS

CFM METAL-FAX.

EFFECTIVITY DATE 11.6.90

SUMMARY

SLIGHT OVER-STRESSING OF THE 'D' BOX PLY SKIN AROUND BRACKETS (F153) IS POSSIBLE IF THE AIRCRAFT IS ABUSED IN THE AIR, e.g. SIDE SLIPPING.

